

Technical Information

40-510 | Ambient clear


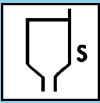




1. Properties



VOC Ambient clear for baslac basecoat

- Easy and safe to spray, fast drying, easy to polish
- To be used for air-dry
- Simple mixing ratio

2. Application

	Mixing ratio 4 : 1	100% by vol. 25% by vol.	40-510 50-510
	Spray viscosity DIN 4 at 20°C		20 s
	Pot life		45 min / 20°C
	Spray gun	HVLP gravity-feed spraygun 1.3 mm 2 bar, 0.7 bar at the nozzle	Compliant gravity-feed spraygun 1.3 – 1.4 mm, 2.0 bar
	Number of spray coats Film thickness	1 coat 40 µm	2 coats 50 – 60 µm

3. Drying

		<u>Tack free</u>	<u>Dry</u>	<u>Polishable</u>
	Drying at 20°C at 60°C	15 min -	1 h 5 min	1 ½ h After cool down.
	Infrared: (short wave) (medium wave)		5 min. 5 – 10 min.	

Safety instructions:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/l of VOC. The VOC content of this product is 419 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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