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## Chart 1

### Metallic substrates - undercoats

	Sheet Steel	Galvanized sheet steel	Aluminum / magnesium	OEM parts with e-coat	Old paintwork
20U-23	1	1	1	●	●
20U-24	1	1	1	●	●
20U-25	1	1	1	●	●
20U-23/-25	1	1	1	●	●
23U-10	●	●	●	●	●
24U-30	●	●	●	●	●

● Primer coat not required can be applied directly, even on bare metal substrates.

1 Prime larger sand-through / bare metal substrates with 23U-10 Etch Aerosol.

### Coating of plastics - undercoats

	PUR-RIM	PP-EPDM	ABS	GFK/SMC	PC-PBTP	PA	PPO	PVC-hard
20U-23	1	1	1	●	1	1	1	1
20U-24	1	1	1	●	1	1	1	1
20U-25	1	1	1	●	1	1	1	1
20U-23/-25	1	1	1	●	1	1	1	1
21-11	●	●	●	●	●	●	●	●
21-20	●	●	●	●	●	●	●	●

● Can be applied directly on plastic.

1 21-20 or 21-11 required before undercoat application.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use — read product label and Safety Data Sheet (SDS) for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.