

21-11 AdPro/Sealer

1. Properties / Information





- 21-11 AdPro/Sealer is an adhesion promoter for repair of all paintable plastics on cars.
- Can be used for both raw plastic as well as (non-soluble) primed plastic.
- Do not use 21-11 over 'pure' polypropylene or polyethylene.

2. Surface Preparation

Substrate/Pretreatment:	Cleaning	Sanding	Second Cleaning
Well cured old paint work	70U-10 Cleaner	P150 - P240 grit	70U-10 Cleaner
O.E.M. primed spare parts	70U-10 Cleaner	P150 - P240 grit	70U-10 Cleaner
Flexible plastic parts	70U-20 Cleaner	P220 grit	70U-10 Cleaner
Fiberglass, rigid plastic parts (without gelcoat)	70U-10 Cleaner	Coarse scuff pad	70U-10 Cleaner

NOTES: With the second cleaning, make sure all residue is removed. Pay special attention when cleaning Galvanized Steel and Aluminum.







3. Application

	Mixing ratio	4:1:1 4 parts 21-11 1 part 50U-15, 50U-20 or 50U-30 1 part 60U-10, 60U-20, 60U-30 or 60U-40
	Pot life at 68°F / 20°C	8 hours
	Spray viscosity Ford 4 at 68°F / 20°C	16 - 18 s
	Spray gun HVLP	1.2 - 1.3 mm
	Spray pressure HVLP at the cap	10 psi
	Application	1 medium wet coat
	Film thickness	1.0 mil plus
	Coverage	645 sq. ft./gal @ 1.5 mil

Undercoat Technical Information

21-11 AdPro/Sealer

4. Flash off / Drying / Sanding

	Flash-off at 68°F / 20°C	20 minutes flash before topcoating
	Drying at 68°F / 20°C at 140°F / 60°C	N/A N/A
	Infrared short wave medium wave	N/A N/A
	Wet sand by Hand	N/A
	Dry sand by Hand	N/A
	Dry sand by Machine	N/A

5. VOC / Comments

VOC as applied	< 540 gms/liter (< 4.5 lbs/gal)
Comments	

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use — read product label and Safety Data Sheet (SDS) for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.