

Basecoat Technical Information







A brand of
BASF - We create chemistry

35- Basecoat


1. Properties / Information

- Basecoat for solid color, metallic and pearl coatings.
- High solid and pigment content - good hiding power.
- Low material consumption.
- Short flash-off time.

2. Application

	Mixing ratio	2:1 2 parts 35- 1 part 60U-10, 60U-20, 60U-30 or 60U-40
	Spray viscosity Ford 4 at 68°F / 20°C	approximately 18 - 22 s
	Spray gun HVLP	1.3 mm
	Spray pressure HVLP at the cap	10 psi
	Application	2 coats (spray to cover), 1/2 coat to match the effect
	Film thickness	0.59 - 0.79 mil
	Coverage	210 - 300 sq. ft./gal @ 1.0 mil

3. Flash off

	Flash-off at 68°F / 20°C	Flash off approximately 10 minutes until mat; 12-hour maximum flash off before clear coating
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Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use — read product label and Safety Data Sheet (SDS) for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.